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## NAS1785 Series

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### 12 Point Head, Alloy Steel, High Precision Aerospace Bolts

NAS1785-3-1	thru	NAS1785-3-100	(.1900-32 diameter)
NAS1785-4-1	thru	NAS1785-4-100	(.2500-28 diameter)
NAS1785-5-1	thru	NAS1785-5-100	(.3125-24 diameter)
NAS1785-6-1	thru	NAS1785-6-100	(.3750-24 diameter)
NAS1785-7-1	thru	NAS1785-7-100	(.4375-20 diameter)
NAS1785-8-1	thru	NAS1785-8-100	(.5000-20 diameter)
NAS1785-9-1	thru	NAS1785-9-100	(.5625-18 diameter)
NAS1785-10-1	thru	NAS1785-10-100	(.6250-18 diameter)
NAS1785-12-1	thru	NAS1785-12-100	(.7500-16 diameter)
NAS1785-14-1	thru	NAS1785-14-100	(.8750-14 diameter)
NAS1785-16-1	thru	NAS1785-16-100	(1.0000-12 diameter)
NAS1785-18-1	thru	NAS1785-18-100	(1.1250-12 diameter)
NAS1785-20-1	thru	NAS1785-20-100	(1.2500-12 diameter)
NAS1785-22-1	thru	NAS1785-22-100	(1.3750-12 diameter)
NAS1785-24-1	thru	NAS1785-24-100	(1.5000-12 diameter)
NAS1785-28-1	thru	NAS1785-28-100	(1.7500-12 diameter)

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**Material:**

Alloy Steel – H-11

**Material Spec:**

AMS6487

**Tensile Strength:**

220 KSI Min.

**Hardness:**

46-50 HRC

**Finish:**

Diffused Nickel-Cadmium Plated per AMS2416, with Chromate Treatment

**Heat Treatment Spec:**

AMS2759

**Thread Length:**

Available in the entire range of standard lengths

**Drilling Options:**

None

example: NAS1785-3-1

Drill 4 Holes through Head for Safety Wire – add “H” (replace hyphen)

example: NAS1785-3H1

**Shank Options:**

None

example: NAS1785-3-1

.0156 Oversize – add “X” suffix

example: NAS1785-3-1X

.0312 Oversize – add “Y” suffix

example: NAS1785-3-1Y

*For inquiries or to place an order please call us at 718-847-6321.*